


# Canceling OPOS Barcode Mode

## Introduction

The Test button  has a double function.









- Execute a test when in a sub menu, e.g. to test the knife pressure selected, or to determine the optimal knife offset.
- Start the automated barcode cutting sequence when the machine is online (not in a sub menu). Doing so will automatically set the OPOS Alignment Mode to OPOS BARCODE.



Clicking the Test button  may unexpectedly set the machine in the barcode reading sequence.

To set the machine back in normal cutting mode, follow the procedure described below.


## Procedure

Follow below procedure:

1. Press  .  
*'KNIFE PRESSURE' will appear on the LCD.*
2. Press  .  
*'SYSTEM SETUP' will appear on the LCD.*
3. Press  .  
*'ACTIONS' will appear on the LCD.*
4. Use  or  to scroll through the menu until *'CONFIGURATION'* is reached.
5. Press  .  
*'IP CONFIG' or 'LANGUAGE' will appear on the LCD, depending on cutter model.*
6. Press  .  
*'ALIGNMENT MODE' will appear on the LCD.*
7. Press  .  
*'\*OPOS BARCODE' will appear on the LCD.*

8. Press  or  to change this value until 'OPOS X' or 'OPOS XY' is displayed.

9. Press  .  
*"\*OPOS X" or "\*OPOS XY" will appear on the LCD.*

10. Press  to exit twice to return to normal operations.