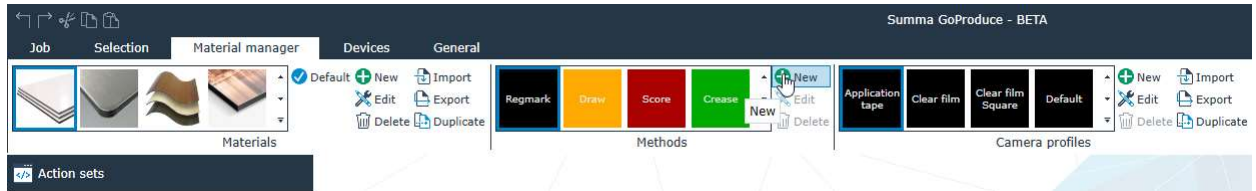


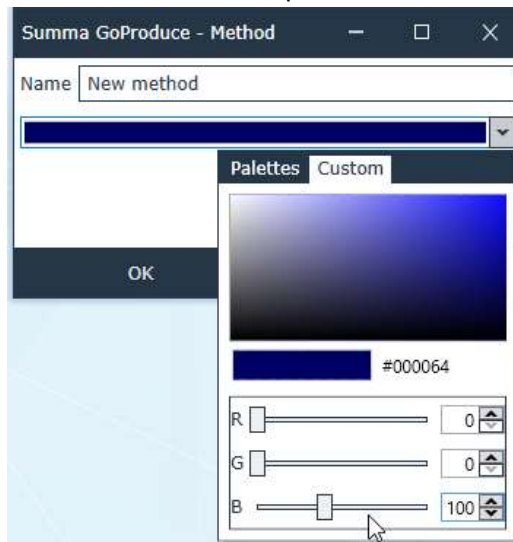
## Creating a new Method

Look at the Summa YouTube video on adding a material and method  
<https://www.youtube.com/watch?v=Jn2fbuPzDDw>

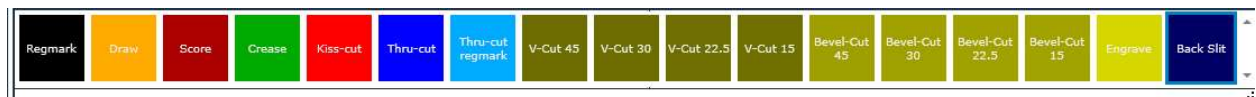
1. In the “Material Manager” tab, next to the “Methods” click the “New” button



2. Name the Method and select a custom color that is not already being used by a method. You can use this color as a spot color for this method when you create a file.



3. After saving the new Method it should appear in the “Methods” drop-down like so:



4. Now in the “Materials” section select the material that you wish to use the new method on. Then click “Edit”



5. Under the “Methods” section of the pop-up settings window click the green plus

The screenshot shows the 'Summa GoProduce - Material' window. At the top, there are fields for Name (Vinyl), Category (Self-adhesive), and Description (Cast Vinyl). Below these are sections for 'Camera profiles' and 'Finishing presets'. The 'Finishing presets' section has three columns: 'Thicknesses', 'Methods', and 'Tools'. The 'Thicknesses' column shows a value of 0.008 inch. The 'Methods' column has two items: 'Kiss-cut' (red square) and 'Thru-cut' (blue square). The 'Tools' column is empty. At the bottom of the 'Methods' column, there is a green plus icon. The window has 'OK' and 'Cancel' buttons at the bottom.

6. Click the drop-down of the new added method and select the new method that you created.

This screenshot shows the same window as the previous one, but the 'Methods' list is expanded. The list now includes 'Kiss-cut', 'Thru-cut', 'Draw', 'V-Cut 15', 'Bevel-Cut 45', 'Bevel-Cut 30', 'Bevel-Cut 22.5', 'Bevel-Cut 15', 'Engrave', and 'Back Slit'. The 'Back Slit' method is highlighted at the bottom of the list. The 'Tools' column still contains a folder icon and a gear icon. The 'Cancel' button is visible at the bottom right of the window.

7. Now select the new method by clicking the slashed area on the left of it. Press the wrench at the bottom of the “Tools” section

Summa GoProduce - Material

Name: Vinyl

Category: Self-adhesive

Description: Cast Vinyl

**Camera profiles**

Profile type	Camera profile
Remark	Default
Barcode	Default
Media edge	Default

**Finishing presets**


























Thicknesses	Methods	Tools
0.008 inch	<div><div>Kiss-cut</div><div>Thru-cut</div><div>Back Silt</div></div>	<div>Pointer</div>

OK Cancel

8. Select the tool or tools that you wish to use for this method

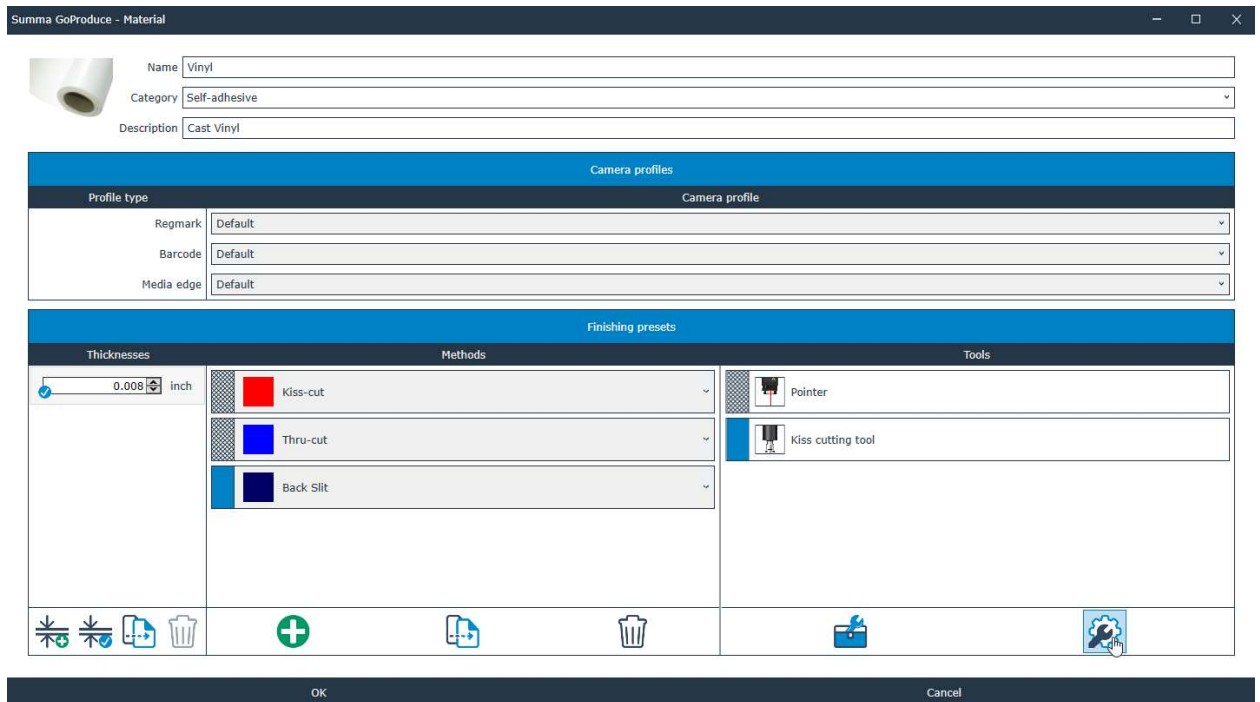
Summa GoProduce - Tools

**Back Silt**

 Pointer	 Pen	 Drag knife	 Single edge tool	 Double edge tool	 Heavy duty cutout tool	 Kiss cutting tool	 V-Cut 0	 V-Cut 15
 V-Cut 22,5	 V-Cut 30	 V-Cut 45	 Creasing tool D25 R3 W8	 Creasing tool D25 R1,5 W8	 Creasing tool D25 R0,75 W1,5	 Creasing tool D15 R0,35 W0,7-2pt	 Creasing tool D15 R0,17 W0,35-1pt	 Creasing tool D50 R1,5 W0,6
 EOT	 POT	 POT-L	 Rotary module	 HT rotary module	 Standard router	 HF router		

OK Cancel

9. Select the tool that you just added and click the settings cog



Summa GoProduce - Material

Name: Vinyl

Category: Self-adhesive

Description: Cast Vinyl

**Camera profiles**

Profile type	Camera profile
Regmark	Default
Barcode	Default
Media edge	Default

**Finishing presets**

Thicknesses: 0.008 inch

Methods:

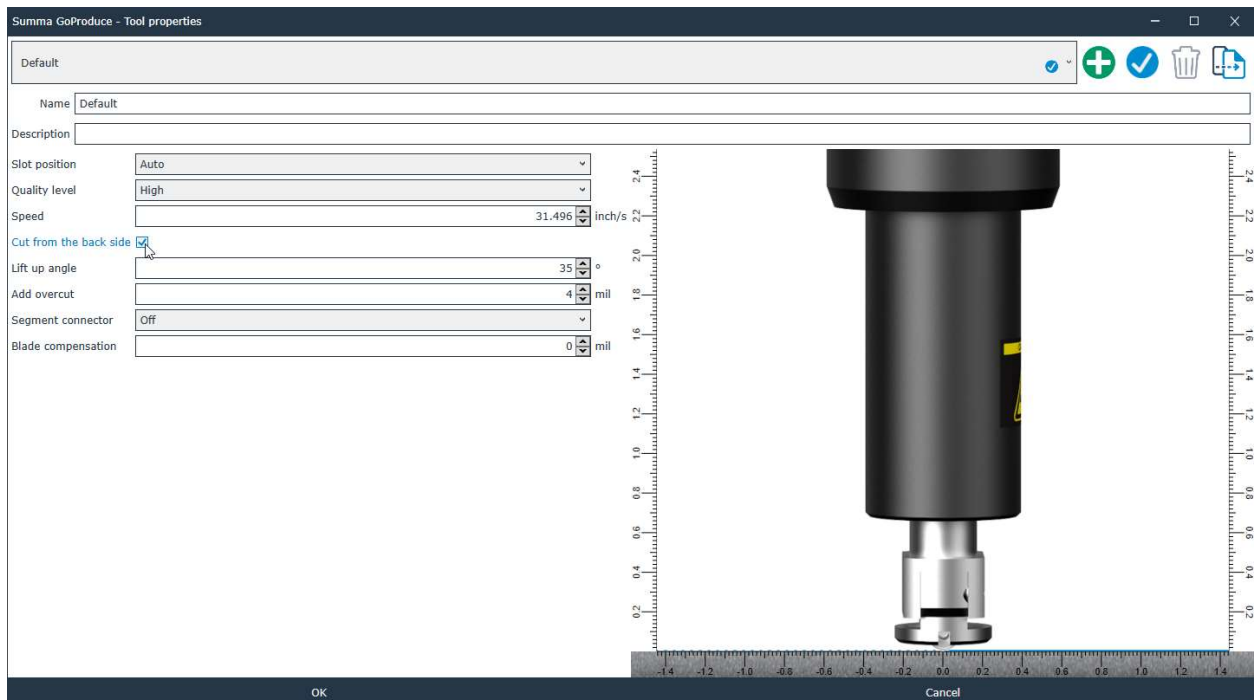
- Kiss-cut
- Thru-cut
- Back Slit

Tools:

- Pointer
- Kiss cutting tool

OK Cancel

10. Change the settings for the tool as needed (For example if you are doing back slits on stickers select "Cut from backside")



Summa GoProduce - Tool properties

Default

Name: Default

Description:

Slot position: Auto

Quality level: High

Speed: 31.496 inch/s

Cut from the back side: ☒

Lift up angle: 35 degrees

Add overcut: 4 mil

Segment connector: Off

Blade compensation: 0 mil

OK Cancel