

## Firmware Upgrade

This manual describes how to upgrade the firmware on a S Class 3 roll cutter.

## **1** Revision History

Date	Revision	Description
10/07/2023	001	Document creation

## 2 Required

- Summa Cutter Control v5.13 or higher
- Internet connection

## **3** Procedure

- 1. Raise the pinch rollers and (re)boot the cutter.
- 2. Connect the cutter to the computer.
- 3. Start Summa Cutter Control.



**Summa nv** Rochesterlaan 6 8470 Gistel Belgium

4. In the 'Actions'-tab (1), click on the 'Upgrade firmware'-button (2).

💐 Summa Cutter Control 5.13.0.7 - Build Jun 30 2023 - SERVICE USER					- 🗆 ×
Machine info	General info		Communicat	ion	Status
Model: S3TC160 Serial number: T82302-10002 Tirmware: 9987.006	Working area: 0 x 0 mm Velocity: 300 mm/s TOOL: TANGENTIAL KNIFE Knife pressure: 100 gr User: Configuration 1	<b>^</b> [	USB port 1	Change	USB Ethernet OPOS CAM
Menu Abort Users	Barcode server	Service	Customize		
General Cut File Replot		Cut tests		OPOS Tests Print OPOS Cirt OPOS 1	Test
Queue Enable Queue Cut Files (*.plt;*.dmp;*.dmp];*.hpg];*.pm;*.spl) C:\			<u>×</u>	Upgrade Upgrade Fim	ware 2

- 5. You'll be presented 2 options to choose from:
  - Summa website: the latest upgrade file will be downloaded automatically from the web and used to update the cutter.
  - Local file: Locate the upgrade file you downloaded from the Summa website to update the cutter (https://www.summa.com/en/support/software-firmware/).

nma Cutter Control X
<ul> <li>Summa website</li> <li>Local file</li> <li>Change</li> </ul>
OK Cancel



**Summa nv** Rochesterlaan 6 8470 Gistel Belgium

6. Click 'OK' to start the upgrade. A status bar will appear on the cutter screen.



 Reboot the cutter when the following message appears on the screen of the cutter. Switching off or cutting off the power during this process may cause harm to the cutter.



Revised July 10, 2023